



Roller Tolerance Table

Feature	Basic	Standard	Customer Specified Options (specify all that apply)
O.D. Tolerance	+/- 0.125"	up to 6" = +/- 0.010"	up to 6" = +/- 0.005"
		over 6" to 20" = +/- 0.025"	over 6" to 20" = +/- 0.010"
		over 20" to 36" = +/- 0.050"	over 20" to 36" = +/- 0.030"
Face Length	+/- 0.25"	+/- 0.125"	+/- .062" or better
Concentricity	Within 0.030" TIR	Within 0.010" TIR Based on condition of cores	
Durometer	+/- 8 Shore A points	+/- 5 Shore A points	+/- 3 Shore A points
Surface Finish	Less than 500 Ra	Class II (80 to 250 Ra)	Class I (Polished) Finish = 80Ra or less
Surface Quality	Blemishes permissible	Small Blemishes Permissible	No Blemishes Permissible