



## Roller Tolerance Table

<b>Feature</b>	<b>Basic</b>	<b>Standard</b>	<b>Customer Specified Options</b> (specify all that apply)
<b>O.D. Tolerance</b>	<b>+/- 0.125"</b>	<b>up to 6" = +/- 0.010"</b>	<b>up to 6" = +/- 0.005"</b>
		<b>over 6" to 20" = +/- 0.025"</b>	<b>over 6" to 20" = +/- 0.010"</b>
		<b>over 20" to 36" = +/- 0.050"</b>	<b>over 20" to 36" = +/- 0.030"</b>
<b>Face Length</b>	<b>+/- 0.25"</b>	<b>+/- 0.125"</b>	<b>+/- .062" or better</b>
<b>Concentricity</b>	<b>Within 0.030" TIR</b>	<b>Within 0.010" TIR Based on condition of cores</b>	
<b>Durometer</b>	<b>+/- 8 Shore A points</b>	<b>+/- 5 Shore A points</b>	<b>+/- 3 Shore A points</b>
<b>Surface Finish</b>	<b>Less than 500 Ra</b>	<b>Class II (80 to 250 Ra)</b>	<b>Class I (Polished) Finish = 80Ra or less</b>
<b>Surface Quality</b>	<b>Blemishes permissible</b>	<b>Small Blemishes Permissible</b>	<b>No Blemishes Permissible</b>